

**FRT: STS 325 R**



## **Informations**

**Check / Maintenance: every 250 working hours**

**1570 - 1640 assembling and test the movement of the rotor during the screwing on of the conversion kit 1472 onto rotor 1510, before start screwing process, put Loctite 270 ( green ) onto the thread of part 1510 and 1580 screw it down as long as the rotor can be moved by hand slightly (normally there is a small gap between part no. 1530 and 1540 around 0,05 – 0,15 mm) if the rotor can be moved in this conditions, keep it like it is and let the Loctite dry for min 4 hours**

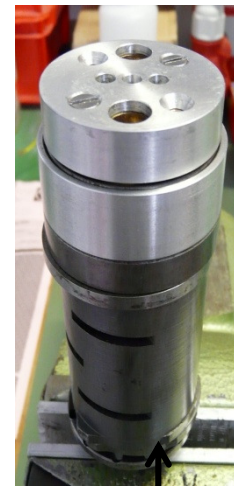
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## Assembling



**Loctite 270**



**Gap 0,05 – 0,15 mm -  
It's different from case  
to case**

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## Assembling



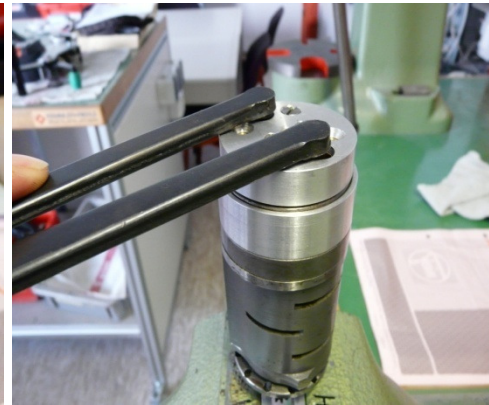
**Alternativ part to screw it down  
Order no. 6 29 10 007 007**

**no other special tools are used in  
our repair shop**

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## Assembling



**steps of assembling**



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## Assembling

