

FEIN GRIT

GI 75 / GI 75 2H



FEIN GRIT



GI 75 / GI 75 2H

技术性数据 .

机型	GI 75	GI 75	GI 75 2V	GI 75 2V	GI 75 2H	GI 75 2H	GI 75 2H2V	GI 75 2H2V
购物号 7 902..	..01 00 40 3	..01 00 40 3	..01 00 23 3	..01 00 23 3	..02 00 40 3	..02 00 40 3	..02 00 23 3	..02 00 23 3
无负载转速								
[分钟]	2 880	3 450	2 880	3 450	1 440/2 880	1 730/3 450	1 440/2 880	1 730/3 450
输入功率 [瓦]	4 000	4 000	4 000	4 000	2 600/3 100	2 600/3 100	2 600/3 100	2 600/3 100
电压 [伏特]	3x400	3x440	3x230	3x220	3x400	3x440	3x230	3x220
频率 [Hz]	50	60	50	60	50	60	50	60
砂带速度								
[米 / 秒]	30	36	30	36	15/30	18/36	15/30	18/36
重量符合 EPTA-Pro- cedure 01 / 2003 的规定标准								
[千克]	65	65	65	65	65	65	65	65
绝缘等级	I/⊕	I/⊕	I/⊕	I/⊕	I/⊕	I/⊕	I/⊕	I/⊕
砂带长度								
[毫米]	2 000	2 000	2 000	2 000	2 000	2 000	2 000	2 000
砂带宽度								
[毫米]	75	75	75	75	75	75	75	75

FEIN GRIT





GRIT – 砂帶機是屬於一類安全保護機器 (Class 1)

**當更換電機,開關或電源線等零件後必須要進行電器測試(根據VDE 701/Part 1),
以下為須要測試之項目:**

1. 接地測試	1. 測試頭夾在砂帶機電源插頭的接地位置,另一測試棒須跟機身外殼進行測試 2. 地線測試儀器須調電壓至4V-24V, AC or DC,電流最少為0.2A, 測試時間3秒 3. 接地電阻不能大於0.3Ω (測試時包括5m電源線)
2. 絕緣測試	1. 將測試頭, 火線(L)及中性線(N) 連接在一起 2. 將砂帶機開關打到"ON" 3. 把測試棒接觸L1,L2 及L3位置,每個位置必須測試3秒鐘,測試電壓為500V DC,絕緣電阻最少要有2MΩ
3. 高壓測試	1. 將測試頭, 火線(L)及中性線(N) 連接在一起 2. 將砂帶機開關打到"ON" 3. 把測試棒接觸L1,L2 及L3位置,每個位置必須測試3秒鐘,測試電壓為1000VAC,測試電流須大於5mA,進行測試時過載繼電器不能啟動



1.
 - 1.1.
 - 1.2.
 - 1.3.
2.
 - 2.1.
3.
 - 3.1.
 - 3.2.
4.
 - 4.1.
5.
 - 5.1.
 - 5.2.
- 6.

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1.

GRIT



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1.



GI 75



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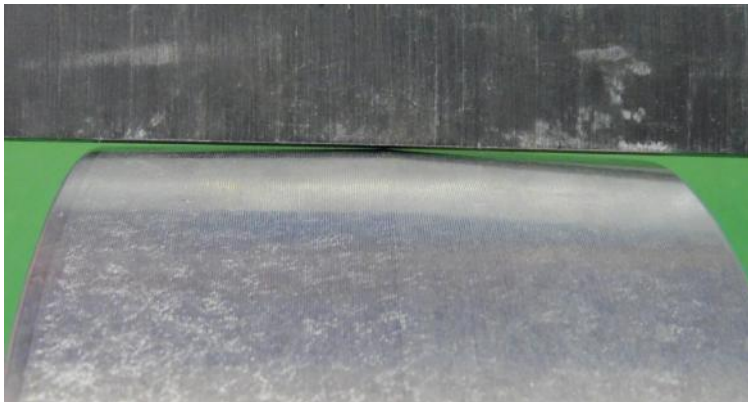


1.

“ ”

12

2



“ ”



“ ”

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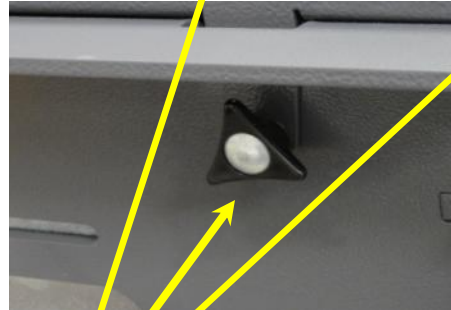
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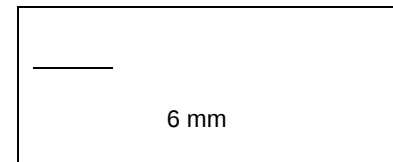
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1.1.



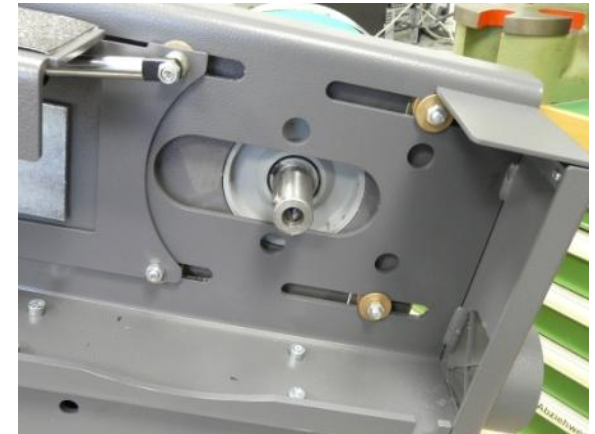
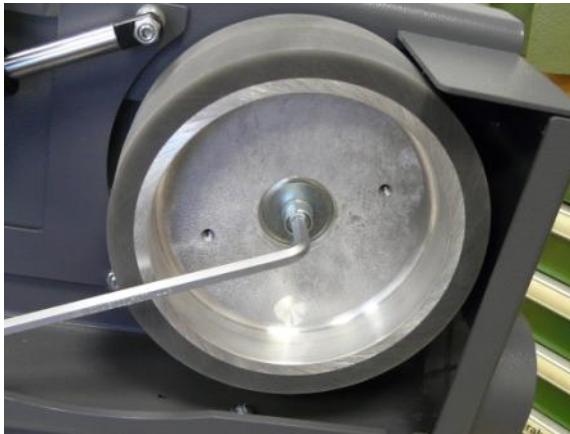
- 1.
- 2.
- 3.



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1.1.



- 1.
- 2.
- 3.

(M24)

8 mm
24 mm
6 99 02 410 000

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1.2.



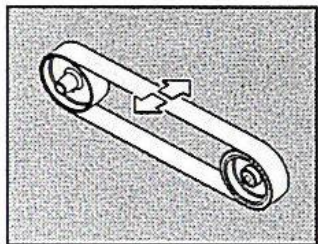
1.

2.



1.3.

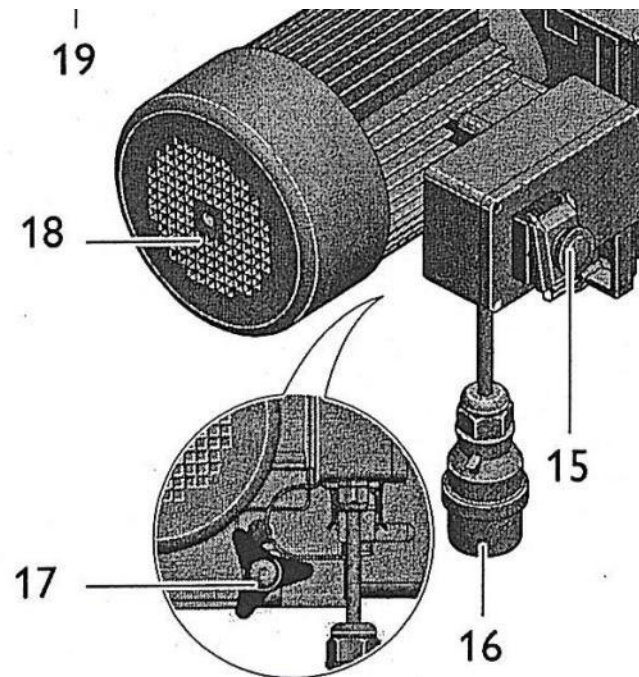
校正砂带的轨道。



让机器运转片刻，以便检查砂带的转动轨道。如果砂带向左或向右偏移，则必须旋转星状螺丝（17）让轨道退回中央位置。

如果无法将砂带移回中央位置：

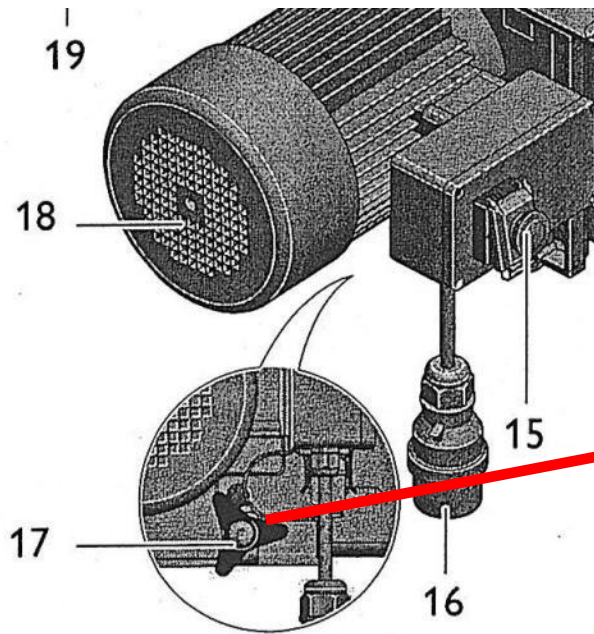
- 使用压缩空气清洁传动轮（23）和接触轮（21）。
- 检查传动轮和接触轮是否有损坏，变形和磨损的痕迹。如果发现损坏的零件必须马上更换！



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1.3.

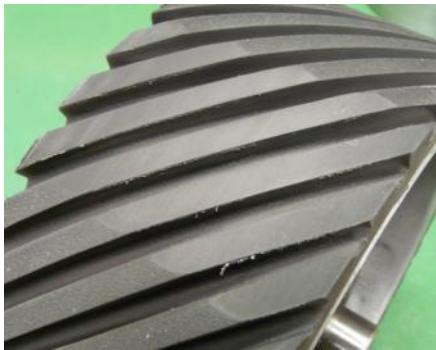


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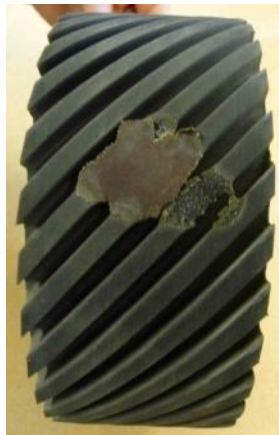


2.

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Sahre / MVK



2008 / 11

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2.

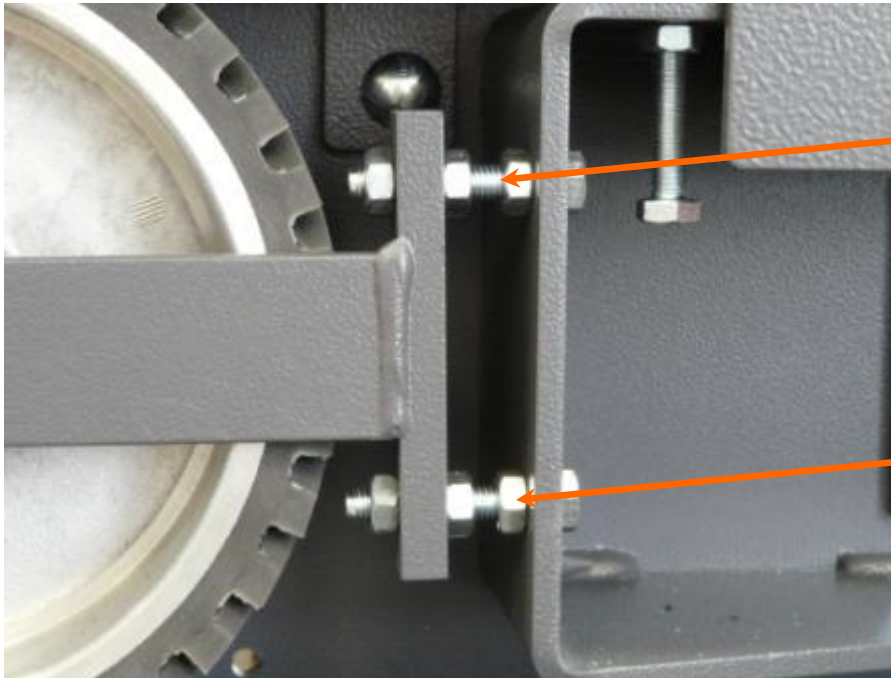


3 90 00 001 459

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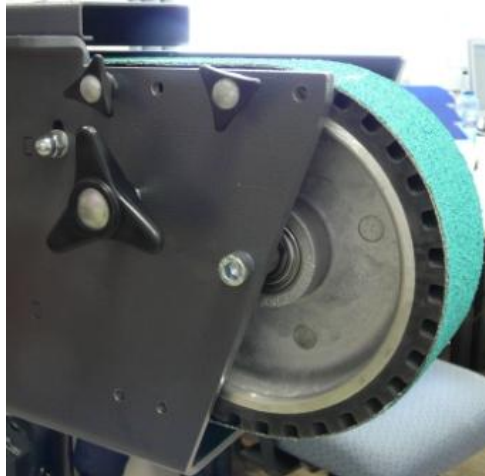
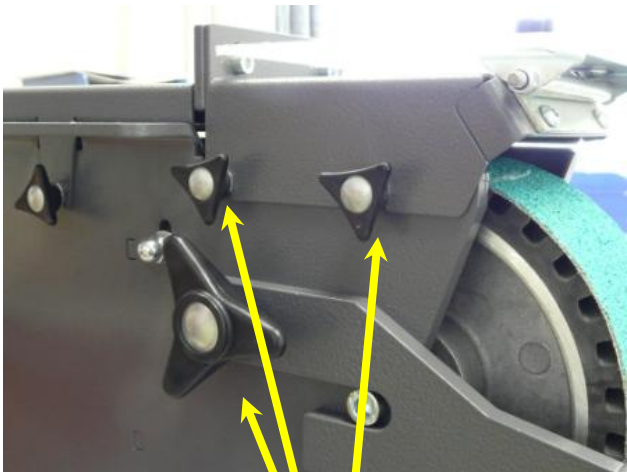
2.



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2.1.



- 1.
- 2.
- 3.

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2.1.



- 1.
- 2.
- 3.
- 4.

M 10
M 8



8 mm
5 mm

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3.

2008

SUSPA



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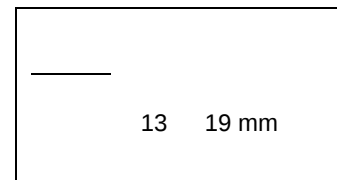


3.1.



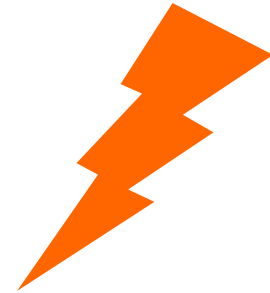
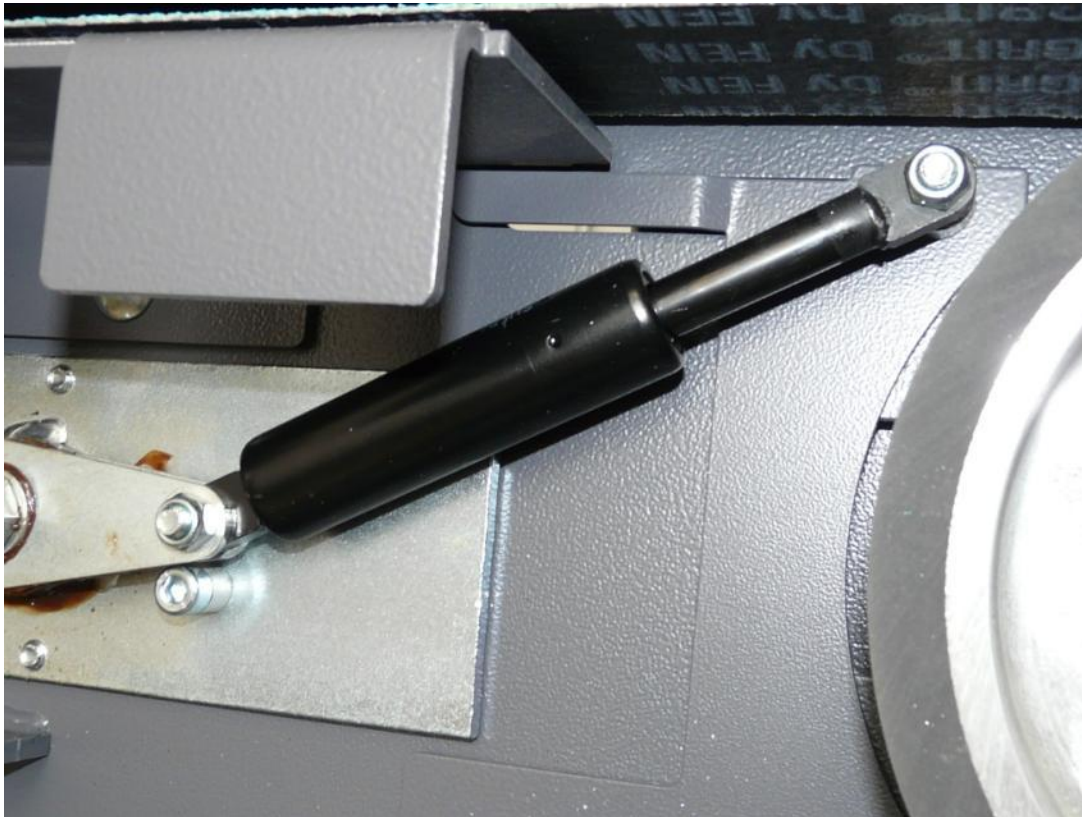
- 1.
- 2.
- 3.
- 4.

19 mm 13 mm



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3.2.





4.



GRIT GI 75 (4 KW) GI 75 2H (2.6 / 3.1 KW)
2

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4.

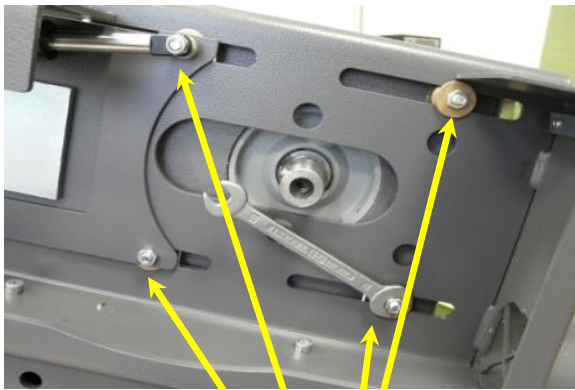


3 90 00 001 656

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4.1.



1.

2.

3.

4

4

13 mm
5 mm



5.

(2H)



GI 75



GI 75 2H



5.

3 90 00 001 701

CEE

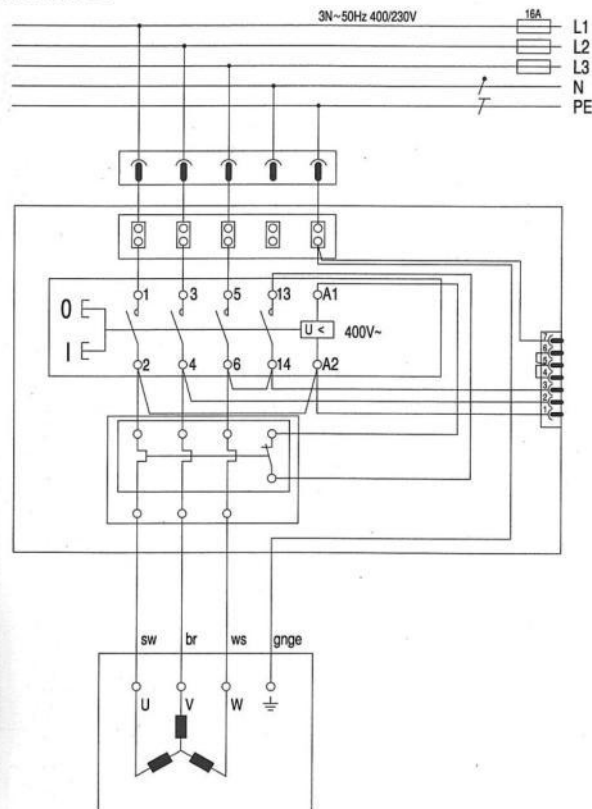


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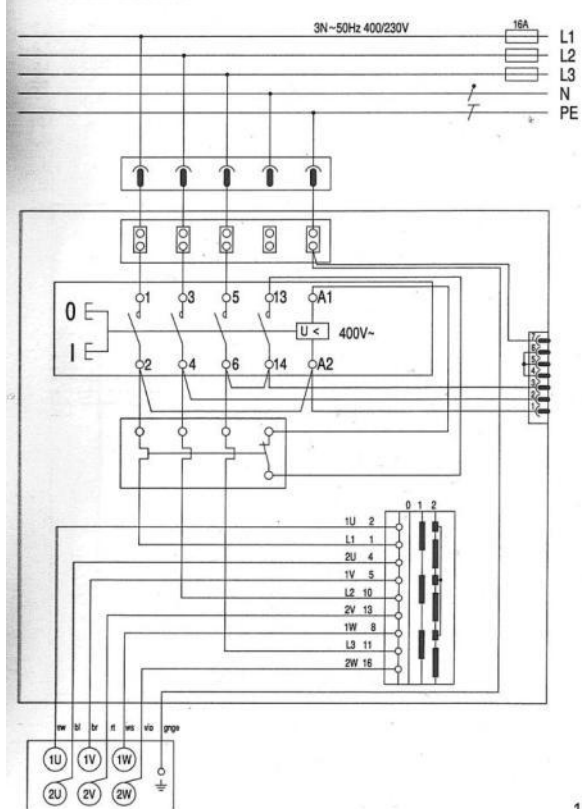


5.1.

GI 75/150



GI 752H/1502H

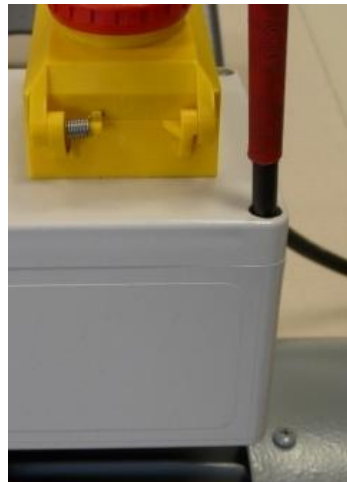


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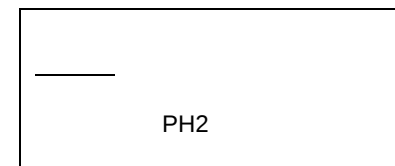
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5.2.



- | | |
|----|---|
| 1. | 4 |
| 2. | 4 |

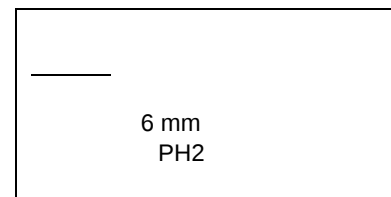


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5.2.

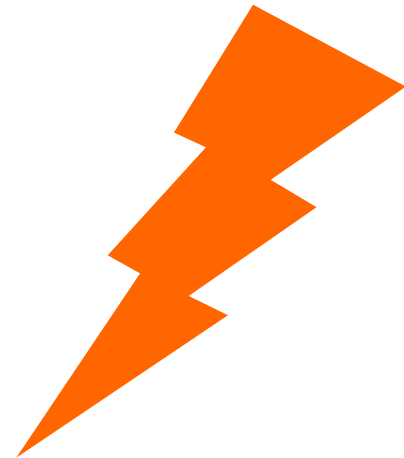


- 1.
- 2.
- 3.





5.2.





6.



5

CEE

■ B14 -

3 90 00 000 006
 3 90 00 000 000
 3 90 00 000 005
 3 90 00 000 161
 3 90 00 000 007
 3 90 00 000 001
 3 90 00 000 172
 3 90 00 000 173
 3 90 00 001 701
 3 90 00 000 479
 3 90 00 000 156
 3 90 00 000 176
 3 90 00 001 459
 3 90 00 001 656
 3 90 00 001 644
 3 90 00 005 290
 3 90 00 000 219
 3 90 00 000 218

GI 75

GI 75 2H

GI 75

GI 75 2H